



Portable Double Impulse Sealer

Model: WD-305HT

Distributed By:

Version 1.0
Last Updated: 6/23/20

Copyright © 2019 by Stephanie Hwang

All rights reserved. No part of this publication may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of the publisher, except in the case of brief quotations embodied in critical reviews and certain other noncommercial uses permitted by copyright law. For permission requests, write to the publisher, addressed "Attention: Permissions Coordinator," at the address below.

Sealer Sales, Inc.
8820 Baird Avenue
Northridge, Ca 91324
www.sealersales.com

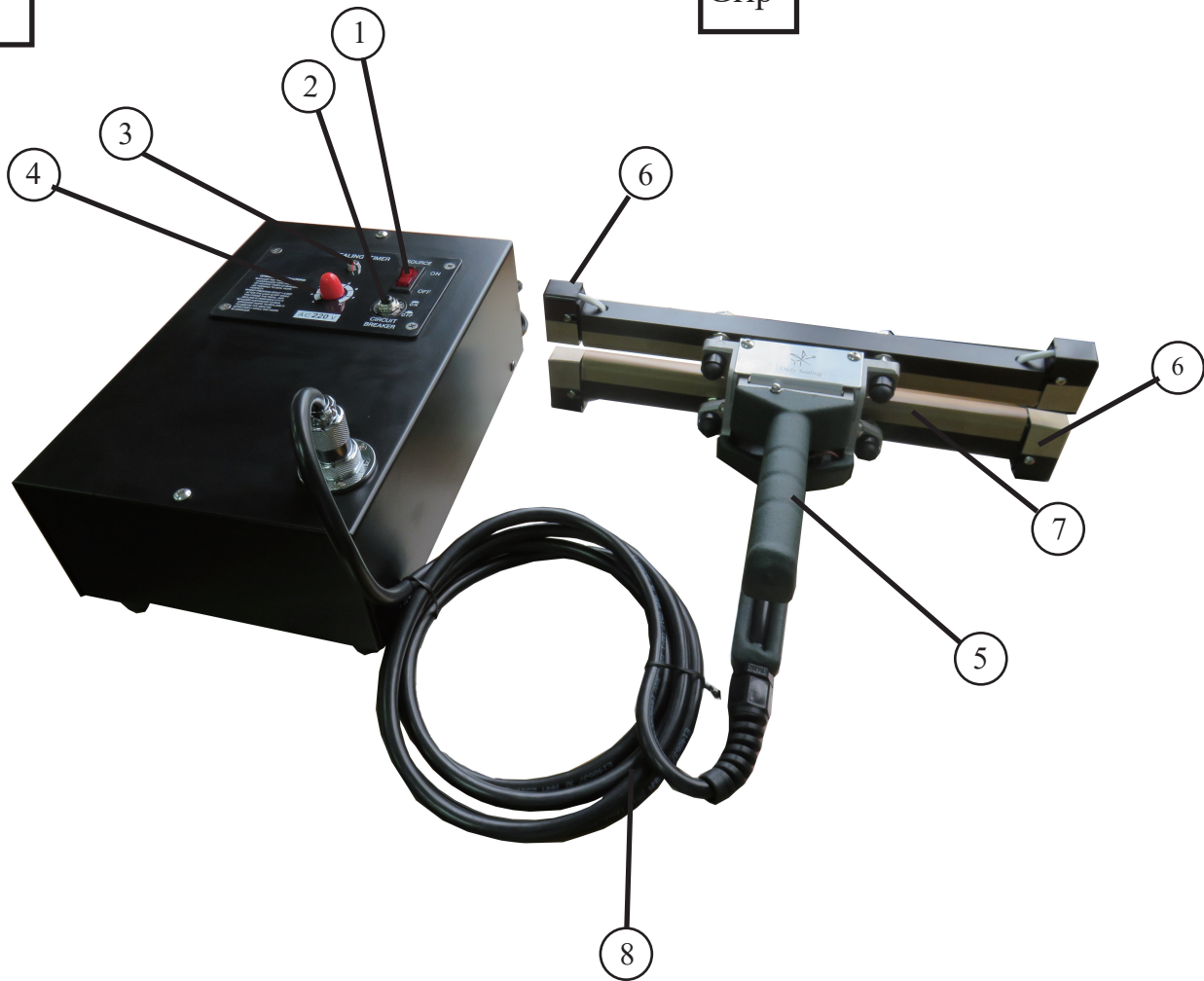
Printed in the United States of America

Identifying Parts

NO.	Parts	NO.	Parts
1	Power switch	5	Grip
2	Circuit breaker	6	Cover of heating element
3	Heating indicator light	7	Teflon tape
4	Heating time setting knob	8	Cable of grip and Electrical box

Electrical box

Grip



Specifications

WD-305H:

Voltage	Power	Electric current	Sealing line Dimension	Sealing time	Machine Weight	Electrical box Dimension
110V/60HZ 220V/50HZ	900W	8.2 A 4.1 A	300*5mm	0~2 Sec.	Grip: 1.8 kgs Electrical box: 3.7 kgs	245*130*110mm

W D-305HT:

Voltage	Power	Electric current	Sealing line Dimension	Sealing time	Machine Weight	Electrical box Dimension
110V/60HZ 220V/50HZ	1450W	13.2 A 6.6 A	300*5mm	0~2 Sec.	Grip: 2.0 kgs Electrical box: 10.4 kgs	300*210*140mm

Operating Steps

1. Plug in th sealer.

※ Attention : Make sure the power voltage correctly before operating machine to avoid running mistake.

2. Turn on the power, setting sealing time by setting knob.

※ This sealer design is for PE, PP, aluminum foil bags and NY bags, do not use for other materials. Please set the sealing time from low degrees to high.

3. Hold the grips and place the bag into the sealing bar. Clamp the bag to start sealing.

After the heating indicator light go out, please still clamp about 2-3 secs to cool the bag and loosen the grips, finishing sealing.

※ Attention : Must have the cooling time, the sealing line will be perfect. If the sealing time longer, the cooling time will need longer.

4. If the sealing line was broken or got a lot of crease, lower the temperature due to the high heat.

If the sealing line was incomplete and uneven, adjust the temperature higher due to the shortage of heat.

Change Teflon Tape

◎ Timing : If teflon tape become black or damage, please change immediately.

◎ Change method : Tear open the teflon tape and stick the new one.

Change the heating element

- ◎ Timing : if the sealer can't be heat, please check the heating element is broken or not.
- ◎ Change method : Tear open the teflon tape, if the heating element is broken, please loosen the two side cover screws and take the screws out. Loosen the screws that fixed heating elements and take the old heating element out. Put the new heating element and screw two side screws tightly. Fix the cover back and stick the teflon tape back.
- ◎ When change the heating element, please take care the teflon tape which is under the heating element. If teflon tape is broken, please change it.

Precaution

1. Keep the basic function and cleanness of inside and outside machine. Make maintenance after machine working.
2. Stay efficiency of every functional button; ask for professional technician if any break downs.
3. Make sure the power voltage correctly before operating machine to avoid running mistake.
4. Shut down the power before machine inside maintenance. Do not remove the machine parts for the purpose of stopping the dangerous operation. Ask for professional technician if any parts are abnormal.
5. Heating element and Teflon tape are all the consuming articles that will affect the machine operating functions if some cases caused as follows:
 - A. Heating element should be changed if any break happened.
 - B. Teflon tape should be changed when it is burned or broken to stop short circuit and fire.
6. If any parts should be changed, use our standard and specification parts to ensure proper sealing.
7. When machine running, the heating base shell be having high temperature, do not touch it to avoid burns.

IMPORTANT

***IMPORTANT:** always disconnect the Sealer's power cord from the electrical receptacle before replacing any parts.*

Before operating, check the Heating Element, Teflon Cloth, Silicon Rubber, Teflon Tape.

Safety Instructions: **Read before operating the Sealer.**

1. **Read** all instructions before use. Save these instructions for later use.
2. **Follow** all warning & instructions marked on the product.
3. **Unplug** this product from the power source before cleaning and / or changing any parts.
4. Do not rest anything on the Power Cord. Do not place the machine where the Power Cord may be stepped on or pulled.
5. Always **keep out** of reach of **children** and pets.
6. This sealer should only be in use with an operator in attendance.
7. **Never touch** the Heating Elements with bare hands while the sealer is plugged into a power source, or in operation, or just finish operation. It is **HOT**.
8. **Never insert** clothing, hand or fingers between the Sealing Jaws of sealers or into the feed opening of continuous sealers.
9. Be sure to **check** for **worn parts** before starting operation.
10. Do not operate with a **damaged Power Cord** or plug.
11. Always keep the unit clean. Do not use water. Silicone spray may be used to clean the unit. Be sure the unit is unplugged from the power source before cleaning.
12. When changing **blade**, (for sealer with cutter), be **careful** of the sharp edge.
13. When changing the Teflon Adhesive, be sure that the **entire surface** under the Heating Element is covered with Teflon Adhesive. Bend down the excess Teflon Adhesive on both ends. This prevent the Heating Element from breaking and the machine from **grounding**.
14. When replacing **fuse**, be sure the exact voltage and ampere is used.
15. Be sure to keep a record of your model number. Specify this number when ordering parts.
16. When replacing any parts, be sure to **marked down** the exact locations of the connections, and the orders of the different pieces.

The sealer is built to last for years and if you encounter any problems, just contact your dealers.